

THE CALCINATION EFFECT ON THE CRYSTALLINITY, NITROGEN CONTENT, AND PORE STRUCTURE OF NITROGEN-DOPED TITANIUM DIOXIDE

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Abstract

Mesoporous nitrogen-doped titanium dioxide nanomaterials have been synthesized through a one-step sol gel process with dodecylamine as the pore template as well as the nitrogen source. The calcination process plays an important role in the crystallization process, determination of doped nitrogen, and pore formation. The effect of calcination temperature on the material structure was studied by calcination treatment of the as-synthesized material at several temperature variations. The resulting materials were characterized using FTIR, XRD, XPS, and N₂ gassorption analysis. The results showed that the anatase TiO₂ crystal structure began to form with calcination at 400 °C. The higher calcination temperature tends to cause the transformation of anatase crystal phase into rutile. The higher calcination temperature also affects the doped nitrogen content, where the pore-templating molecules begin to disappear at a calcination temperature and leaving a number of dopants on TiO₂. All dopants are released from TiO₂ at a calcination temperature of 600 °C. The optimum calcination temperature to form mesoporous structure was 450 °C, and the sintering occurs at a calcination temperature higher than optimum temperature indicated by the collapse of the pore structure.

Keywords: calcination, sintering effect, nitrogen-doped titanium dioxide, sintering

Introduction

Titanium dioxide (TiO₂) based materials have been intensively researched and developed for photocatalysts and photovoltaics applications since Fujishima and Honda (1972) reported the first TiO₂ photoanode in photoelectrochemical cell. TiO₂ has a fairly wide band gap energy, nontoxic, can be regenerated, easy to prepare, has high photoactivity, high surface area, high chemical and photochemical stability and does not cause secondary pollution [1]. However, the band gap energy of TiO₂ which ranges from 3 to 3.4 eV makes TiO₂ only active in the ultraviolet light region (200-400nm). This is a big problem in the utilization of TiO₂-based solar energy because only 3-5% of sunlight is emitted in the UV region [2]. Therefore, it is necessary to increase the response of TiO₂ in the visible region to increase the efficiency of photocatalytic based on TiO₂.

Efforts made to shift the absorption of TiO₂ to the visible region were initially carried out by doping transition metal ions [3,4] but it was reported that metal-doped TiO₂ is thermally unstable [5] and has a tendency to form charge carrier recombination centers [4]. In addition, the high cost of ion implantation facilities makes metal doping methods

difficult to develop. New intensive efforts to obtain an active TiO₂ in the visible region is the substitution of non-metallic elements such as N, C, S, P and B to the oxygen side of the TiO₂ lattice [6-9]. Among these non-metallic elements, nitrogen is reported to be the most effective dopant to improve the response of TiO₂ in the visible region [10-12] since it has similar size as oxygen and a small ionization energy of 1402.3 kJ/mol [8].

Nitrogen-doped TiO₂ provides an increased response in the visible region characterized by a shift in the absorption edge up to 600 nm [10] and a decrease in band gap energy up to 2.4 eV [12], indicated by the red shift of the absorption band edge and provide an increase in photoactivity of TiO₂ as a photocatalyst degradation reactions of colored organic compounds [11]. However, the photoactivity of TiO₂ is also highly influenced by physicochemical properties of materials such as particle size, crystallinity, and porosity [1]. TiO₂ mesoporous nanoparticles have several advantages such as high surface area and charge transfer due to easier photon induction [13]. High surface area helps exposure to effective radiation uptake and

facilitate the occurrence of photochemical reactions on the surface, while the ease of charge transfer helps the process of capture and donation of photon-induced electrons. These properties are also expected to provide benefits to the nitrogen-doped TiO₂. The photoactivity of TiO₂ is also influenced by the crystal phase of TiO₂, although the rutile phase is the most stable structure but the anatase phase is the most photoactive crystal phase [14]. The synthesis of nitrogen-doped TiO₂ has been carried out by several methods including sputtering and implantation techniques [9,15], calcination of TiO₂ with high temperatures in nitrogen-containing atmospheres [12, 16-18], and sol gel methods [19-23]. The sol gel synthesis method is one of possible method to control the level of nitrogen doping, crystallinity and porosity of nanoparticles [10].

In the synthesis of nitrogen-doped TiO₂, calcination process is being one of important step need to be optimized, because it determines the crystal growth and also the nitrogen-doped content. A specific calcination temperature is needed to convert the amorphous as-synthesized nitrogen-doped TiO₂ to expected anatase crystal phase and removed the precursor materials. An over high calcination temperature will lead the transformation of anatase to rutile crystal phase and the loss of high nitrogen doped. The calcined materials may be affected by the sintering process during the calcination which will collapsed the pore. This article reported the effect of calcination temperature towards crystallinity, nitrogen content, and sintering effect, of nitrogen-doped TiO₂.

Methods

Materials

Titanium tetra isopropoxide (TTIP) 97% was purchased from Aldrich, dodecylamine (DDA) 98%, was obtained from Fluka, while ethanol absolute and acetic acid glacial were purchased from Merck. All materials were used as received without further purification.

Synthesis of Nitrogen-doped TiO₂

The synthesis of nitrogen-doped TiO₂ was done following previous developed procedures [6] by refluxing the mixture of dodecylamine and TTIP ethanolic solution in the pH of 5. The solution was the hydrolyzed by the dropwise addition of 25 mL deionized water under vigorous stirring and continued stirring for 24 hours, continued by aging process of 72 hours. The resulting yellowish precipitates were filtered and washed using distilled

water and ethanol (1/1 V/V). The powder was calcined at varied temperature from 100-800 °C at a heating rate of 2 °C /min in an air atmosphere for 4 hours.

Characterization

The crystal structure of the resulted N-doped TiO₂ powder was characterized using an X-ray Powder Diffractometer (Shimadzu, X-6000) with Cu K α radiation ($\lambda = 0.15406$ nm). The specific surface area was examined by standard BET equipment (Quantochrome Autosorb-2) and Barret-Joyner-Halenda (BJH) was used to determine the pore size distribution. The elemental analysis was done using X-ray Photoelectron Spectroscopy analysis (Thermo-advantage 5200W).

Results and Discussions

The effect of calcination treatment on the character of nitrogen-doped TiO₂ was studied by calcining the as synthesized material for 4 hours at several temperature variations with a temperature increase rate of 2 °C /min. Changes in functional groups that occur during the calcination process were characterized by FTIR, as shown in Figure 1. Based on the FTIR spectra, it can be seen that the calcination treatment was effective enough to remove the dodecylamine molecule as the pore template and nitrogen source, which was characterized by the disappearance of residual organic groups of the dodecylamine molecule. Organic groups began to escape from N-doped TiO₂ after calcination at 300 °C indicated by the disappearance of C-H vibrational bands in the region around 1350 cm⁻¹ and 2800-3000 cm⁻¹. O-H and N-H vibrational bands that coincide in the area around 3200-3500 cm⁻¹ no longer appeared in the spectra of the material calcined at 450 °C, indicating that the dodecylamine molecules have completely disappeared from the synthesized material. However, there are still peaks in the ~2350 cm⁻¹ and ~1650 cm⁻¹ regions that indicate the presence of carbon and nitrogen species in TiO₂ [10].

The crystal growth from amorphous structure into a crystalline structure (crystallization process) led by the calcination process was also confirmed by FTIR spectra. The presence of anatase TiO₂ crystal structure is indicated by the wide and strong peak in the region of 300-700 cm⁻¹ as also reported by Gonzales *et al* [24]. The sharp peak in the region of 360 cm⁻¹ shows the characteristics of anatase Ti-O structure which is getting sharper with

increasing crystallinity as also reported by Sankapal, *et al.* [25].

The releasing process of dodecylamine molecules in the as-synthesized N-doped TiO₂ was then focused out by FTIR analysis of the material calcined at 450 °C and dodecylamine as a reference (Figure 2). It indicates the presence of organic precursor functional groups adsorbed on the surface of as-synthesized material with the presence of C-H stretching vibrational bands between 1800-1300 cm⁻¹ and 2800-3500 cm⁻¹. The -NH₂ group of dodecylamine appeared in the area around 1600-1700 cm⁻¹ and 3000-3500 cm⁻¹. The region below 1000 cm⁻¹ is characteristic of Ti-O-Ti framework vibrations. These organic groups of dodecylamine disappeared in the N-doped TiO₂ material after calcination at 450 °C. There is still shows a band peak in the ~1650 cm⁻¹ region which indicates the N-H vibrational band, revealing the presence of nitrogen doping or adsorbed on TiO₂ as also reported by many researchers [10,12,26-29].

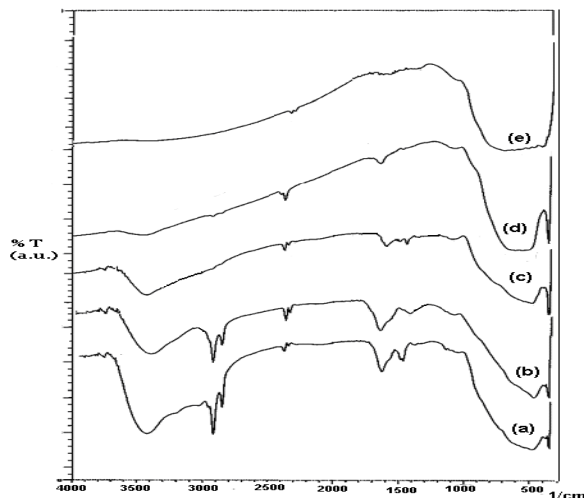


Figure 1. FTIR spectra of nitrogen-doped TiO₂: (a) as-synthesized; (b) calcined at (b) 200; (c) 300; (d) 450 dan (e) 600 °C

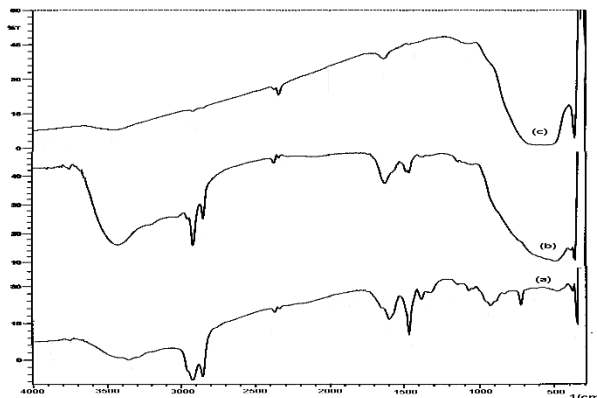


Figure 2. FTIR spectra of (a) dodecylamine; (b) synthesized N-doped TiO₂ powder and (c) N-TiO₂ after calcination at 450 °C

XRD analysis of the calcined material at various temperatures presented in Figure 3, which shows that calcination treatment greatly affects the formation of N-doped TiO₂ crystals. XRD spectra confirm that N-doped TiO₂ is amorphous even after calcined at temperatures <400 °C. The anatase crystal phase began to form after calcination at 400 °C as indicated by the diffractogram peaks at 2θ = 25.30; 38.1; 48.2; 53.9 and 55.1° according to the standard XRD pattern (JCPDS No. 21-1272). Anatase to rutile transformation began to occur when calcination was carried out at a temperature of 500 °C as indicated by the appearance of diffractogram peaks at 2θ = 27.28; 36.1; 41.3; 44.2; and 55.5°; which represents the characteristics of the rutile phase TiO₂ tetragonal crystal (JCPDS No. 21-1276).

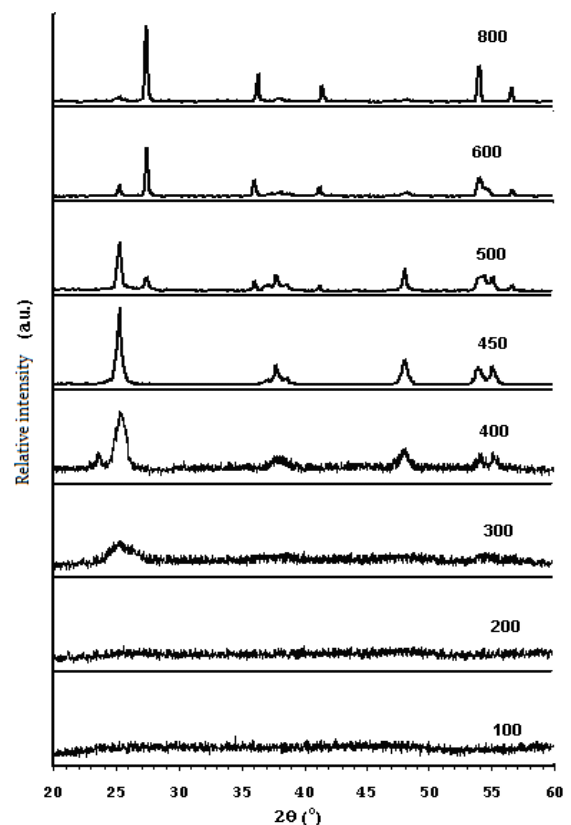


Figure 3. XRD diffractogram of N-doped TiO₂ after calcination treatment for 4 hours at various temperatures

The calcination process not only aims to remove template molecules, but is also intended as a crystal formation process. Calcination at 400 - 450 °C produces anatase crystal structure. This is in

accordance with the data reported by Vinodgopal *et al.* [30] and Burda *et al.* [31] which state that the anatase crystal phase is formed from synthesis at low temperatures followed by calcination at 400-500 °C; however, in this study the rutile crystal phase was formed at 500 °C. Calcination at a temperature higher than 500 °C causing the higher transformation of the anatase phase to the rutile phase, and also lead to the loss of nitrogen dopants from TiO₂ nanoparticles.

The change in the ratio of anatase phase to rutile phase due to calcination treatment at different temperatures is shown in Figure 4. Calcination treatment at temperatures >450 °C greatly affects the ratio of anatase to rutile, namely the higher the calcination temperature causes a decrease in the ratio of anatase to rutile. Calcination at 500 °C causes ~20% of the anatase structure to change into a rutile structure. The anatase to rutile ratio drops dramatically when calcined at 600 °C with ~85% of the anatase phase transforming into the rutile phase. The anatase phase is almost completely transformed into rutile when calcined at 800 °C. This means that calcination at temperatures up to 450 °C plays a role in the crystal growth process, while calcination at high temperatures (>450 °C) plays a role in the process of N-doped TiO₂ crystal phase transformation.

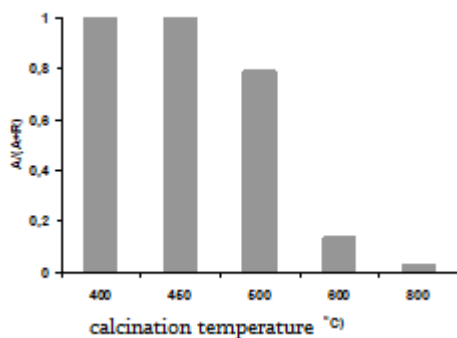


Figure 4. Anatase to rutile phase ratio (A/(A+R)) at various calcination temperatures

The crystal size of the N-doped TiO₂ sample calculated based on the peak field (101) (anatase phase) and peak field (110) (rutile phase) on the XRD diffractogram according to the Scherrer equation solution as shown in Figure 5, shows that the crystal size (grain size) increases with increasing calcination temperature. The growth of crystal size can be viewed from the growth of crystal particles (particle growth) relative to the growth of

crystal nucleation (particle nucleation). Increasing temperature causes an increase in particle growth rate and nucleation growth rate. In this study, for all temperature variations, the rate of formation of crystal nuclei is in line with the rate of particle growth, namely an increase in crystal size that is linear to the increase in calcination temperature.

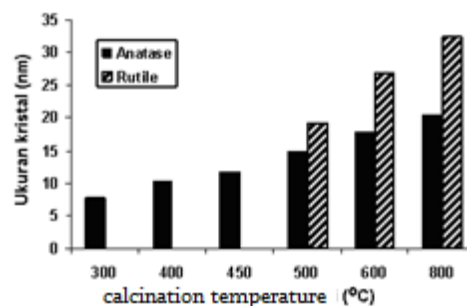


Figure 5. Crystal size of N-doped TiO₂ samples at various calcination temperatures

The influence of calcination to the nitrogen-doped content was also studied using XPS analysis and the results shown in Figure 6. XPS spectra of N-doped TiO₂ calcined at 200, 450 and 600 °C, showed that the increase in calcination temperature resulted in a decrease in the intensity of carbon and nitrogen peaks. This means that calcination treatment is effective for removing organic residues derived from dodecylamine molecules in the synthesized N-doped TiO₂ material. The high intensity of the C_{1s} and N_{1s} peaks in the spectrum of the calcined sample at 200 °C indicates the presence of organic groups in the sample. This is in accordance with the results of FTIR analysis, where the organic groups disappear after heating at temperatures >450 °C. The XPS spectrum of N-doped TiO₂ after calcination at 450 °C still shows the presence of nitrogen and carbon band peaks in the sample, but the peaks disappear in the spectrum of the sample calcined at 600 °C which means that all nitrogen and carbon are released when heating at high temperatures (>470 °C).

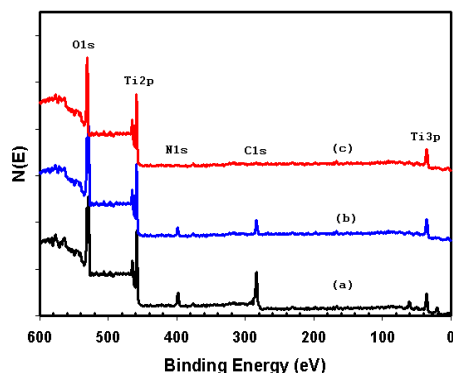


Figure 6. XPS spectra of N-doped TiO₂ calcined at (a) 200; (b) 450 and (c) 600 °C

The change in nitrogen content due to calcination treatment was analyzed through the N_{1s} binding energy spectra (Figure 7). The release of nitrogen due to the calcination process can be confirmed by the N_{1s} binding energy spectra. In the N_{1s} spectrum of the 200 °C calcined sample, there is one broad band peak centered at 399.4 eV. The existence of the band peak comes from dodecylamine nitrogen organic groups that have not been completely released at a calcination temperature of 200 °C based on FTIR. According to Asahi *et.al.* [14], the existence of a band peak in the ~400 eV region indicates the presence of nitrogen doping on TiO₂ which can take the form of adsorbed N₂, NH_x, or NO_x and also N⁻ (γ-N) species that are bound substitutionally to the TiO₂ lattice.

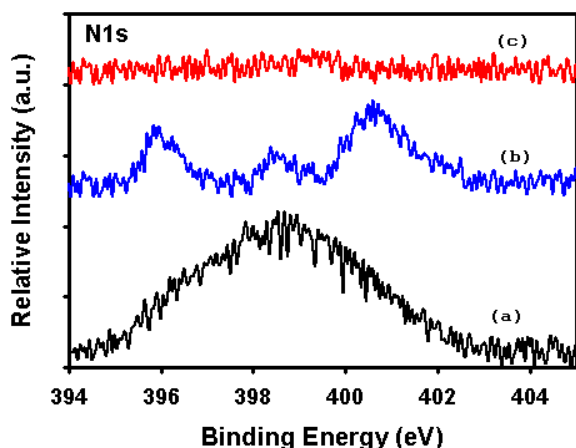


Figure 7. N_{1s} XPS spectra of N-doped TiO₂ calcined at (a) 200; (b) 450 and (c) 600 °C

The broad band peak is separated into three distinct band peaks in the spectra of the sample calcined at 450 °C. Most researchers interpret the two higher energy peaks as emissivated N₂, adsorbed NH_x or NO_x, while the band peak at 396 eV signifies N⁻ (γ-N) species substitutionally bound to the N-doped TiO₂ lattice [12,32]. Likewise with

Asahi *et.al.* [14] which marks the band peak at 396 eV as a substitutional N replacing O on the TiO₂ lattice and band peaks at 400 and 402 eV as emissivated N₂ molecules. Gopinath *et.al.* [33] also concluded that the band peaks in the region above 400 eV are associated with oxidized nitrogen such as N-O-Ti-O or O-N-Ti-O, while the band peaks in the 396-397 eV region as substitutional N doping. The negative charge contribution of substitutional nitrogen species bound to positively charged Ti lowers the binding energy of N⁻ species.

A different N 1s spectrum analysis was reported by Chen and Burda [10], where a broad band peak between 397.4-403.7 eV centered at 401.3 eV was characterized as oxynitride formation by substitutional N doping. Chen and Burda did not report any other species that may exist on TiO₂ because the interpretation of the N 1s binding energy peak was considered as a single band peak. The separation of a single band peak from the material calcined at 200 °C into three band peaks at 450 °C indicates a decrease in nitrogen doping content because the decrease in peak intensity indicates the presence of each species. The three band peaks disappeared at a calcination temperature of 600 °C which indicates the release of nitrogen from TiO₂. The disappearance of the N_{1s} binding energy peak at 600 °C calcination indicates that the nitrogen content of TiO₂ becomes unobserved (<1%).

The Ti_{2p} binding energy spectra (Figure 8) also confirm the loss of nitrogen from the N-doped TiO₂ sample at a calcination temperature of 600 °C. All 2p^{3/2} band energy peaks of the three spectra are located in the region between pure TiO₂ (459.1 eV) and pure TiN (455.3 eV). The binding energy of Ti 2p^{3/2} N-TiO₂ calcined at 600 °C is centered at 459 eV, while the other two spectra are centered in the lower region of ~458 eV. This indicates that the Ti center ion is very sensitive to the electronic environment of the atoms around it, by adding negatively charged N into the TiO₂ matrix causes the binding energy of Ti to be lower. Reducing the nitrogen doping content, causes the binding energy of Ti to be higher. This also indicates that increasing the calcination temperature can cause the release of nitrogen doping which is characterized by a shift in the binding energy peak of Ti 2p^{3/2} towards the peak of pure TiO₂.

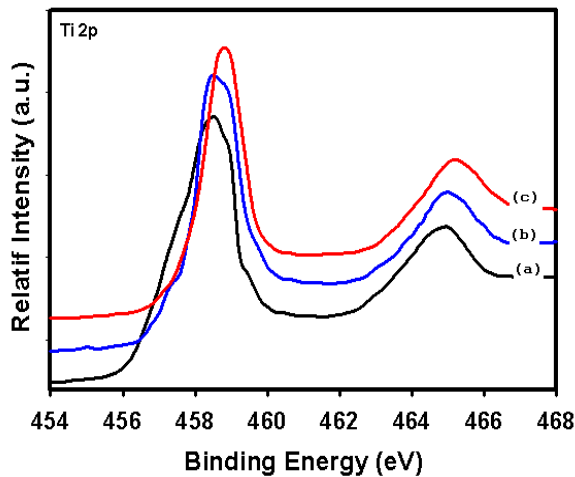


Figure 7. Ti_{2p} XPS spectra of N-doped TiO_2 calcined at (a) 200; (b) 450 and (c) 600 °C

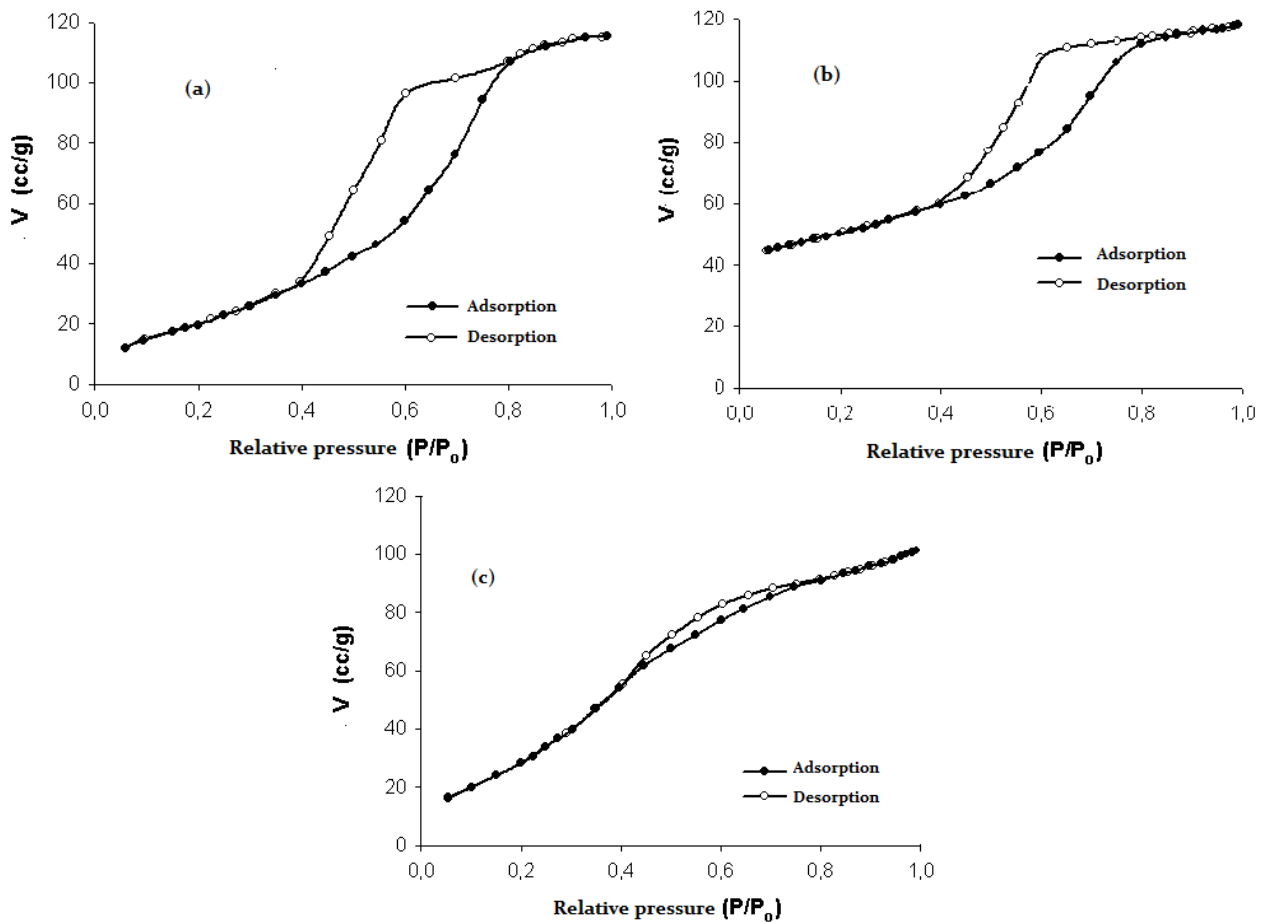


Figure 8. N_2 adsorption-desorption isotherm of N-doped TiO_2 calcined at (a) 200; (b) 450 and (c) 600 °C

The effect of calcination to the porosity was studied using N_2 adsorption desorption analysis and the results showed in Figure 8. It revealed that the calcination temperature is highly affect the porosity of materials. The calcination process facilitates the formation of pore by releasing the pore template. However the higher and the longer calcination process tend to the sintering effect which lead to the

pore collapse since the material moves to the contact points between particles and fills in the open space. According to the crystallinity, nitrogen-doped content, and porosity, calcination temperature of 450 °C is being an optimum temperature to result in nitrogen-doped TiO_2 mesopore nanoparticles.

Conclusion

Mesoporous nitrogen-doped titanium dioxide nanomaterials have been successfully synthesized through a one-step sol gel process. The calcination process plays an important role in the crystallization process, determination of doped nitrogen, and pore formation. The results showed that the anatase TiO₂ crystal structure began to form with calcination at 400 °C. The higher calcination temperature tends to cause the transformation of anatase crystal phase into rutile. The higher calcination temperature also affects the doped nitrogen content, where the pore-templating molecules begin to disappear at a calcination temperature of 400 °C leaving a number of dopants on TiO₂. All dopants are released from TiO₂ at a calcination temperature of 600 °C. The formation of mesopore structure begins at a calcination temperature of 200 °C and optimum at a temperature of 450 °C. sintering process occurs at a calcination temperature of 600 °C indicated by the collapse of the pore structure.

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